



Test Report

No.: T31920280632SC

Date: SEP 27, 2019

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BIC GRAPHIC
14421 MYERLAKE CIRCLE
CLEARWATER PINELLAS
FL 33760 UNITED STATES

The following samples were submitted and identified on behalf of the client as:

RONNIE COLOR CHANGING TUMBLER – 24 OZ.

SGS Case No. : CA319202810719
Item No. : 46315
Test Request Form No. : 3337_HK
Quantity Submitted : 76 PCS OF 15 STYLES
Manufacturer Date : 2018
Shipment Order No. : 7089252
Country of Origin : CHINA
Country of Destination : CANADA, UNITED STATES
Sample Receiving Date : SEP 06, 2019
Test Performing Date : SEP 06 - 25, 2019

Test Requested : Please refer to the result summary.

Test Method & Results : Please refer to next page(s).

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Result Summary :

Test Requested	Conclusion
1. Dishwasher Resistance Test (SGS In-house Method) – Tested for 10 Dishwasher cycles	PASS
2. US California Proposition 65 – Lead content	PASS
3. Connecticut General Statutes Title 21A Consumer Protection § 21a-12b Reusable Food and Beverage Containers Containing Bisphenol A: Prohibition; Enforcement – Total Bisphenol A (BPA) content	PASS
4. US FDA 21 CFR 177.1520 (Olefin Polymers)	--
Polypropylene homopolymer	--
a) Extractable fraction	PASS
b) Soluble fraction	PASS

Conclusion	PASS	X
	FAIL	
	INCONCLUSIVE	

Signed for and on behalf of
SGS Hong Kong Ltd.



Che Wai Leuk, Jerry
Technical Manager

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Test Results:

1. Dishwasher Resistance Test (SGS In-house Method)

- Scope : This test describes a procedure for the evaluation of products that claim to be dishwasher safe or have customer expectation of being dishwasher safe.
- No. of Specimen : Each 3 pcs. of Tumbler with Lid and Straw per colour for testing. Remains as control sample.
- No. of Cycles : 10 cycles
- Testing Procedures : 1) Visually inspect sample and record any cosmetic defects.
2) Washing the specimen 10 cycles continuously and dries it.
3) After specimen is dry for 30 minutes, examine / inspect from a distance of 30cm and record any observations or differences from the retained sample.
- Cycle Time : Normal Wash – 90 Minutes.
- Cycle Water Temperature : Main Wash – 140 Degree F. (60 Degree C.)
Rinse – 130 Degree F. (54 Degree C.)
- Detergent Brand : Cascade (Made in USA) in pH of 9 value.
- Acceptance Level : No discoloration, deformation, staining of water (water mark), or substantial deterioration of item's appearance and or function.
- Test Result : Details as below

<u>Specimen</u>	<u>Result</u>	<u>Observation</u>
Orange Tumbler with Red Lid and Red Straw	PASS	No noticeable change after 10 dishwasher cycles.
Yellow Tumbler with Amber Lid and Orange Straw	PASS	No noticeable change after 10 dishwasher cycles.
Green Tumbler with Light Blue Lid and Green Straw	PASS	No noticeable change after 10 dishwasher cycles.
Pink Tumbler with Dark Blue Lid and Pink Straw	PASS	No noticeable change after 10 dishwasher cycles.
Blue Tumbler with Sky Blue Lid and Sky Blue Straw	PASS	No noticeable change after 10 dishwasher cycles.

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2. US California Proposition 65 –Lead Content

Method (non-metallic materials): With reference to CPSC-CH-E1002-08.3 - Standard Operation Procedure for Determining Total Lead (Pb) in Non-Metal Children Product

Test Item(s)	Lead (Pb)
Specimen Description	Result(s) (ppm)
1. Semi-Transparent orange plastic (Tumbler) (#1-46315 Orange PP homo plastic tumbler body)	ND
2. Semi-Transparent green plastic (Tumbler) (#2-46315 Green PP homo plastic tumbler body)	ND
3. Semi-Transparent blue plastic (Tumbler) (#3-46315 Blue PP homo plastic tumbler body)	ND
4. Semi-Transparent yellow plastic (Tumbler) (#4-46315 Yellow PP homo plastic tumbler body)	ND
5. Semi-Transparent pink plastic (Tumbler) (#5-46315 Pink PP homo plastic tumbler body)	ND
6. Blue plastic (Lid) (#6-46315 Blue PP homo plastic lid)	ND
7. Light blue plastic (Lid) (#7-46315 Light Blue PP homo plastic lid)	ND
8. Red plastic (Lid) (#8-46315 Red PP homo plastic lid)	ND
9. Orange plastic (Lid) (#9-46315 Orange PP homo plastic lid)	ND
10. Angel blue plastic (Lid) (#10-46315 Angel blue PP homo plastic lid)	ND
11. Orange plastic (Straw) (#11-46315 Orange PP homo plastic straw)	ND
12. Blue plastic (Straw) (#12-46315 Blue PP homo plastic straw)	ND
13. Green plastic (Straw) (#13-46315 Green PP homo plastic straw)	ND
14. Red plastic (Straw) (#14-46315 Red PP homo plastic straw)	ND
15. Pink plastic (Straw) (#15-46315 Pink PP homo plastic straw)	ND
16. Semi-Transparent plastic (Ring on Straw) (#17-46315 Clear PP homo plastic ring)	ND

- Note:
- ppm = parts per million
 - ND = Not Detected (lower than MDL)
 - MDL = Method Detection Limit =10 ppm
 - 1% = 10000mg/kg=10000ppm

**Remark: 1. Material information of the sample is provided by the client.
2.Summary of reference limit(s) of Lead requirement:**

Requirement(s)	Reference Limit of Lead (ppm)
California Proposition 65 (County of Marin Case No. CIV 1104003)	Paint and surface coating 90

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3. Connecticut General Statutes Title 21A Consumer Protection § 21a-12b Reusable Food and Beverage Containers Containing Bisphenol A: Prohibition; Enforcement – Total Bisphenol A (BPA) content

Method : Solvent extraction followed by analysis with High Performance Liquid Chromatography – Tandem Mass Spectrometer (HPLC-MS/MS).

Test Item	Result (mg/kg)	Reporting Limit (mg/kg)	Requirement
	1 - 16		
Bisphenol A (BPA)	ND	1	Prohibited
Comment	PASS	--	--

Sample Description:

1. Semi-Transparent orange plastic (Tumbler) (#1-46315 Orange PP homo plastic tumbler body)
2. Semi-Transparent green plastic (Tumbler) (#2-46315 Green PP homo plastic tumbler body)
3. Semi-Transparent blue plastic (Tumbler) (#3-46315 Blue PP homo plastic tumbler body)
4. Semi-Transparent yellow plastic (Tumbler) (#4-46315 Yellow PP homo plastic tumbler body)
5. Semi-Transparent pink plastic (Tumbler) (#5-46315 Pink PP homo plastic tumbler body)
6. Blue plastic (Lid) (#6-46315 Blue PP homo plastic lid)
7. Light blue plastic (Lid) (#7-46315 Light Blue PP homo plastic lid)
8. Red plastic (Lid) (#8-46315 Red PP homo plastic lid)
9. Orange plastic (Lid) (#9-46315 Orange PP homo plastic lid)
10. Angel blue plastic (Lid) (#10-46315 Angel blue PP homo plastic lid)
11. Orange plastic (Straw) (#11-46315 Orange PP homo plastic straw)
12. Blue plastic (Straw) (#12-46315 Blue PP homo plastic straw)
13. Green plastic (Straw) (#13-46315 Green PP homo plastic straw)
14. Red plastic (Straw) (#14-46315 Red PP homo plastic straw)
15. Pink plastic (Straw) (#15-46315 Pink PP homo plastic straw)
16. Semi-Transparent plastic (Ring on Straw) (#17-46315 Clear PP homo plastic ring)

Note : 1. mg/kg = milligram per kilogram
 2. ND = Not Detected

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4. US FDA 21 CFR 177.1520 (Olefin Polymers)
Polypropylene homopolymer

a) Extractable fraction

Method : With reference to 21 CFR 177.1520 (d)(3)(i). Sample preparation in n-hexane at reflux temperature for 2 hours.

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	1		
Extractable fraction	1.1	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	2		
Extractable fraction	1.2	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	3		
Extractable fraction	1.3	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	4		
Extractable fraction	1.1	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	5		
Extractable fraction	1.5	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	6		
Extractable fraction	1.0	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	7		
Extractable fraction	1.0	0.1	6.4
Comment	PASS	--	--

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Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	8		
Extractable fraction	0.5	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	9		
Extractable fraction	0.5	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	10		
Extractable fraction	0.9	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	11		
Extractable fraction	0.4	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	12		
Extractable fraction	0.6	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	13		
Extractable fraction	0.4	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	14		
Extractable fraction	0.4	0.1	6.4
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	15		
Extractable fraction	0.3	0.1	6.4
Comment	PASS	--	--

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Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	16		
Extractable fraction	1.9	0.1	6.4
Comment	PASS	--	--

Sample Description :

1. Semi-Transparent orange plastic (Straw) (#1-46315 Orange PP homo plastic tumbler body)
2. Semi-Transparent green plastic (Straw) (#2-46315 Green PP homo plastic tumbler body)
3. Semi-Transparent blue plastic (Straw) (#3-46315 Blue PP homo plastic tumbler body)
4. Semi-Transparent yellow plastic (Straw) (#4-46315 Yellow PP homo plastic tumbler body)
5. Semi-Transparent pink plastic (Straw) (#5-46315 Pink PP homo plastic tumbler body)
6. Blue plastic (Lid) (#6-46315 Blue PP homo plastic lid)
7. Light blue plastic (Lid) (#7-46315 Light Blue PP homo plastic lid)
8. Red plastic (Lid) (#8-46315 Red PP homo plastic lid)
9. Orange plastic (Lid) (#9-46315 Orange PP homo plastic lid)
10. Angel blue plastic (Lid) (#10-46315 Angel blue PP homo plastic lid)
11. Orange plastic (Straw) (#11-46315 Orange PP homo plastic straw)
12. Blue plastic (Straw) (#12-46315 Blue PP homo plastic straw)
13. Green plastic (Straw) (#13-46315 Green PP homo plastic straw)
14. Red plastic (Straw) (#14-46315 Red PP homo plastic straw)
15. Pink plastic (Straw) (#15-46315 Pink PP homo plastic straw)
16. Semi-Transparent plastic (Ring on Straw) (#17-46315 Clear PP homo plastic ring)

Note : 1. % w/w = percentage of weight by weight
 2. ND = Not Detected

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b) Soluble fraction

Method : With reference to 21 CFR 177.1520 (d)(4)(i). Sample preparation in xylene at 25°C.

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	1		
Soluble fraction	2.9	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	2		
Soluble fraction	3.4	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	3		
Soluble fraction	3.3	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	4		
Soluble fraction	3.0	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	5		
Soluble fraction	3.3	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	6		
Soluble fraction	2.7	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	7		
Soluble fraction	2.6	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	8		
Soluble fraction	2.2	0.1	9.8
Comment	PASS	--	--

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Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	9		
Soluble fraction	2.9	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	10		
Soluble fraction	2.7	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	11		
Soluble fraction	1.7	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	12		
Soluble fraction	1.7	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	13		
Soluble fraction	1.1	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	14		
Soluble fraction	1.2	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	15		
Soluble fraction	1.1	0.1	9.8
Comment	PASS	--	--

Test Item	Result (% w/w)	Reporting Limit (% w/w)	Permissible Limit (% w/w)
	16		
Soluble fraction		0.1	9.8
Comment	PASS	--	--

Sample Description :

1. Semi-Transparent orange plastic (Straw) (#1-46315 Orange PP homo plastic tumbler body)
2. Semi-Transparent green plastic (Straw) (#2-46315 Green PP homo plastic tumbler body)

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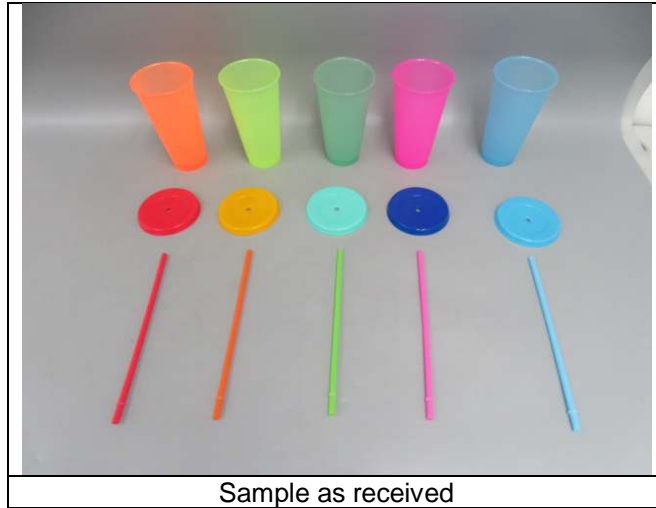
3. Semi-Transparent blue plastic (Straw) (#3-46315 Blue PP homo plastic tumbler body)
4. Semi-Transparent yellow plastic (Straw) (#4-46315 Yellow PP homo plastic tumbler body)
5. Semi-Transparent pink plastic (Straw) (#5-46315 Pink PP homo plastic tumbler body)
6. Blue plastic (Lid) (#6-46315 Blue PP homo plastic lid)
7. Light blue plastic (Lid) (#7-46315 Light Blue PP homo plastic lid)
8. Red plastic (Lid) (#8-46315 Red PP homo plastic lid)
9. Orange plastic (Lid) (#9-46315 Orange PP homo plastic lid)
10. Angel blue plastic (Lid) (#10-46315 Angel blue PP homo plastic lid)
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12. Blue plastic (Straw) (#12-46315 Blue PP homo plastic straw)
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14. Red plastic (Straw) (#14-46315 Red PP homo plastic straw)
15. Pink plastic (Straw) (#15-46315 Pink PP homo plastic straw)
16. Semi-Transparent plastic (Ring on Straw) (#17-46315 Clear PP homo plastic ring)

Note : 1. % w/w = percentage of weight by weight
2. ND = Not Detected
3. °C = degree Celsius

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Photo Appendix



*** End of Report ***

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